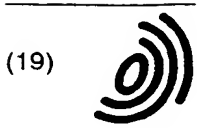


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(11) **EP 1 279 555 A2**

(12) **EUROPEAN PATENT APPLICATION**

(43) Date of publication:
29.01.2003 Bulletin 2003/05

(51) Int Cl.7: **B60N 2/58, B60R 21/20**

(21) Application number: **02024645.0**

(22) Date of filing: **02.03.2000**

(84) Designated Contracting States:
**AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU
MC NL PT SE**

(30) Priority: **05.03.1999 US 123046 P**

(62) Document number(s) of the earlier application(s) in
accordance with Art. 76 EPC:
00907393.3 / 1 159 167

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Remarks:

This application was filed on 05 - 11 - 2002 as a
divisional application to the application mentioned
under INID code 62.

(54) **Seat assembly for a vehicle**

(57) The invention provides a seat assembly (10) for a vehicle comprising a seat frame (14), a cover (16) covering said seat frame (14) and including at least one seam (18), an air bag unit (11) supported by said seat frame (14) and disposed inside said cover (16), said air bag unit (11) including an air bag, a pair of sheets (20) sandwiching said air bag therebetween, each of said sheets (20) having a first edge (22) connected to said seam (18) of said cover (16) and a second edge (24) supported by said seat frame (14), a fastener (26) having outboard (28) and inboard (30) portions with said outboard portion (28) being connected to one of said second edges (24) and said inboard portion (30) being connected to the other of said second edges (24), said inboard portion (30) interconnected to said outboard portion (28) to support said second edges (24) on said seat frame (14), and said outboard (28) and inboard (30) portions each including a back panel (32) extending in a strip between opposite ends (35) and a plurality of J-shaped hooks (34) disposed in side by side relationship between said opposite ends (35), said assembly characterized by an alignment device disposed on at least one of said outboard (28) and inboard (30) portions to ensure that said J-shaped hooks (34) of said outboard portion (28) are aligned with said J-shaped hooks (34) of said inboard portion (30) when said J-shaped hooks (34) are interleaved with one another.

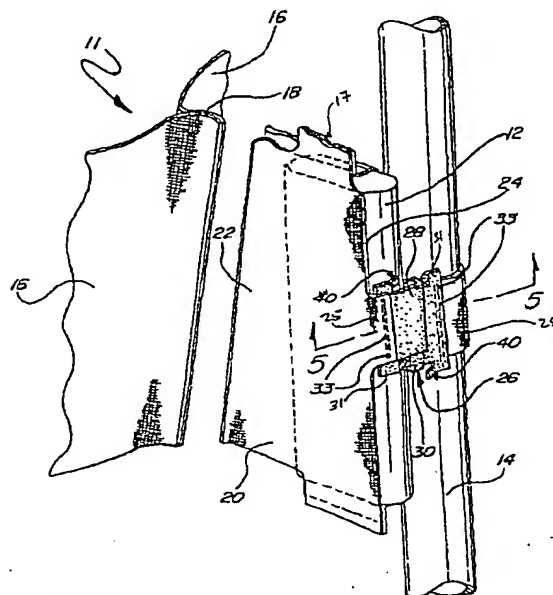


FIG-2

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Description

Related Application

[0001] The subject patent application is a divisional application to the European patent application 00 907 393.3.

Field of the Invention

[0002] The subject invention relates to a seat assembly for a vehicle including a side air bag unit and, more specifically, to an interlocking fastener for securing an intensifier sleeve surrounding the air bag unit.

Background of the Invention

[0003] Side impact air bag units that inflate an air bag laterally or to the side of a seat assembly are well known in the prior art. The seat assemblies typically include a seat cover sewn together from a number of separate trim pieces for encapsulating the seat frame and the air bag unit. During deployment of the air bag, the air bag exits through one of the seams in the trim cover.

[0004] An intensifier sleeve is frequently used to guide the air bag during deployment. In particular, intensifier sleeves include a pair of sleeve sheets sandwiching the air bag therebetween. Each of the sheets presents a first edge and a second edge. The first edges are sewn into the seam of the trim cover. The second edges are supported by the seat frame. The intensifier sleeve therefore directs the air bag toward the seam of the trim cover such that the air bag will correctly and completely deploy through the seam. An example of such a prior art seat assembly is disclosed in U.S. Patent 5 967 546 to Homier et al., two of the same inventors named herein.

[0005] Side impact air bag units employing an intensifier sleeve are housed within a relatively small area in the side of the seat assembly. During the installation of the intensifier sleeve and air bag unit, it is frequently a challenge to accurately and securely mount the intensifier sleeve to the seat frame. A number of different installation techniques have been developed. One basic method of supporting the intensifier sleeve is disclosed in U.S. Patent No. 5 588 670 to Storey et al., which merely discloses a pair of basic clamps. These clamps do not provide an easy, quick and error free installation of the intensifier sleeve. Another design for supporting the intensifier sleeve is disclosed in U.S. Patent No. 5 967 546 to Homier et al. The Homier '546 patent discloses a wire interconnecting two distal ends of the sleeve opposite the seam of the trim cover. This method of attachment, however, may be cumbersome, difficult and time consuming to install considering the confined spaces of the seat assembly.

[0006] One improved attachment method provided by the prior art is shown in U.S. Patent No. 5 967 603 to Genders et al. The Genders et al. '603 patent discloses

a pair of J-shaped hooks attached to the distal ends of the intensifier sleeve. The hooks, however, may be improperly installed such that only a portion of the hooks are interleaved with each other. Further, the hooks may slide or otherwise move relative to each other such that only a small portion of the hooks remain engaged or the hooks disengage entirely.

[0007] If the airbag was to deploy when the hooks were only partially engaged or disengaged, the purpose and function of the intensifier sleeve would be defeated such that the airbag may not correctly or completely deploy through the seam in the seat. Further, even if the hooks of the '603 patent were properly interleaved, there are no devices on the hooks to prevent the hooks from sliding or otherwise moving relative to each other and then disconnecting during deployment of the airbag.

[0008] An object of this invention is to provide a seat assembly including an air bag until having an intensifier sleeve that can be quickly and easily supported around a seat frame. Another object of this invention is to provide a seat assembly including an air bag unit having a fastener means that ensures that an intensifier sleeve is correctly attached to a seat frame and that the fastener remains attached to the seat frame during the life of the seat assembly.

Summary of the Invention and Advantages

[0009] In view of the above objects, the subject invention provides a seat assembly with the features of claim 1.

[0010] Accordingly, the subject invention provides a seat assembly including an air bag unit having a fastener that enables an intensifier sleeve to be quickly, easily and properly supported by a seat frame.

Brief Description of the Drawings

[0011] Other advantages of the present invention will be readily appreciated as the same becomes better understood by reference to the following detailed description when considered in connection with the accompanying drawings wherein:

Figure 1 is a perspective view of a vehicle seat assembly according to this invention incorporating a side impact air bag unit;

Figure 2 is a fragmentary perspective view of the side impact air bag unit incorporating an interlocking fastener of the subject invention;

Figure 3 is a view similar to Figure 2 with the components thereof in an exploded relationship;

Figure 4 is an enlarged fragmentary perspective view of a portion of an intensifier sleeve

- stitched into a seam of a trim cover;
- Figure 5 is an enlarged cross sectional view taken along line 5-5 of Figure 2.
- Figure 6 is a perspective view of the fastener having outboard and inboard portions;
- Figure 7 is a front view of the inboard portion of the fastener shown in Figure 6;
- Figure 8 is an end view of the fastener taken along line 8-8 of Figure 7;
- Figure 9 is a sectional view taken along line 9-9 of Figure 7;
- Figure 10 is a sectional view taken along line 10-10 of Figure 7;
- Figure 11 is a sectional view taken along line 11-11 of Figure 7; and
- Figure 12 is a perspective view of an alternative embodiment of the fastener.

Detailed Description of the Preferred Embodiment

[0012] Referring to the Figures, wherein like numerals indicate like or corresponding parts throughout the several views, a vehicle seat assembly is generally shown at 10 in Figure 1. The seat assembly 10 includes a side impact air bag unit 11. The air bag unit 11 illustrated deploys from the side or bolster section of the seat assembly 10 in order to protect the occupant from side impacts. As will be appreciated, the subject invention may be used for other air bag unit configurations and locations.

[0013] The seat assembly 10 also includes a seat cushion 13 and a seat back 15 with both the cushion 13 and back 15 covered by a cover 16. The cover 16 may be of any suitable material such as cloth, leather, vinyl or the like. As is known in the seat manufacturing art, the covers 16 is typically formed of a number of separate trim pieces which are sewn together defining a plurality of seams 18. In particular, the seams 18 are defined by stitches 19. As will be appreciated, the subject invention is by no way limited to a particular type, style or design of seat assembly 10. Referring to Figures 2 and 3, the air bag unit 11 includes an air bag canister 12 which is mounted to a seat frame 14. The seat frame 14 is shown as a tubular member.

[0014] Alternatively, the seat frame 14 may be of any suitable construction. The seat frame 14 is part of an overall seat frame that forms corresponding parts of the seat cushion 13 and seat back 15.

[0015] The air bag canister 12 of the subject invention includes an opening (not shown) wherein an air bag (not shown) is designed to deploy through the cover 16 cov-

ering the seat frame 14. Specifically, the air bag is designed to deploy through the seam 18 defined by the stitch 19 connecting two pieces of the cover material 16. The particular design, size or configuration of the air bag canister 12 and air bag are in no way limited by the illustrated embodiment.

[0016] An intensifier sleeve 17 surrounds the opening and the air bag to direct the air bag into the seam 18 of the cover 16. The intensifier sleeve 17 is defined by two sheets or pieces 20 wherein each piece or sheet 20 has a first end or edge 22 and a second end or edge 24.

[0017] For illustrative purposes, Figures 2 and 3 show the seam 18 of the cover 16 in a spaced relationship from the first ends 22 of the sleeve sheets 20. As appreciated, the first ends 22 of the sheets 20 would be stitched together in a sandwiched fashion with the seam 18 on the cover 16. The preferred stitching configuration is best shown in Figure 4. The sheets 20, however, may be affixed to the seam 18 of the cover 16 by any suitable means.

[0018] The sheets 20 of the intensifier sleeve 17 are preferably made of a nylon type material which is stronger than the stitch 19 of the cover 16 and the air bag itself. The strength of the sheets 20 is particularly important during the deployment of the air bag.

[0019] During deployment, the air bag expands in a quick and volatile manner. The intensifier sleeve 17 directs the air bag toward the seam 18 of the cover 16. The expansion forces load the sheets 20 of the intensifier sleeve 17 in tension such that the seam 18 of the cover 16 tears open as the stitch 19 breaks. This opens a path for the air bag to follow as the air bag emerges from the seat assembly 10 to a fully deployed position. This type of deployment is known in the art as is discussed in the background section.

[0020] Due to the volatile nature of the air bag deployment, the sheets 20 of the intensifier sleeve 17 should be securely supported by the seat frame 14. Preferably, the second ends 24 of the two sheets 20 each include extensions or tabs 25 which extend around the air bag canister 12 and are connected together around the seat frame 14. As illustrated, one of the extensions 25 may be longer than the other extension 25 in order to surround the desired portion of the seat frame 14.

[0021] An interlocking or self-locking fastener, generally shown at 26, securely supports the two second ends 24 of the intensifier sleeve 17 around the seat frame 14. As will be appreciated, the fastener 26 may be used in a variety of environments and the side impact air bag unit 11 is simply illustrative of one environment. Other environments may include different air bag unit configurations, air bag unit positions, seat trim attachments around seat cushions and seat backs, and/or cover attachments.

[0022] The fastener 26 includes an elongated outboard portion 28 and an elongated inboard portion 30 which interlock together. Preferably, the outboard 28 and inboard 30 portions are identical to each other which

[0031] Referring to Figure 12, an alternative embodiment of the fastener 26 is shown wherein like numeral increased by 100 indicate like or corresponding parts. The alternative embodiment of Figure 12 includes a fastener 126, which differs primarily in the configuration of a locking device 140. The alternative locking device 140

includes a resilient locking finger 142 extending from a lower edge of one of an outboard 128 and inboard 130 portion. A notch 144 is formed in the other portion 130, 128 such that the finger 142 engages the notch 144 during the locking of the portions 128, 130. The locking finger 142 is preferably provided on the inboard portion 130 that engages the notch 144 within the outboard portion 128. The outboard 128 and inboard 130 portions of this alternative embodiment are therefore dissimilar. Due to the dissimilar nature of this alternative fastener 126, the portions 128, 130 are not reversible and can only be locking together in one way. This design therefore ensures that the fastener 126 is correctly interlocked each and every time.

[0032] Preferably, the finger 142 and notch 144 are formed between a plurality of adjacent J-shaped hooks 134. The finger 142 is biased to maintain locking engagement between the outboard 128 and inboard 130 portions. A cam 146 is provided on the locking tab 142 such that the two portions 128, 130 are easy to assemble by hand. In addition, the two portions 128, 130 may be of contrasting colors, such as black and white, respectively, which may assist in determining if the two portions 128, 130 are fully engaged and locked.

[0033] To unlock the two portions 128, 130, a user pushes on the finger 142 until the finger 142 disengages the notch 144. The inboard 130 and outboard 128 portions can now be pulled apart.

[0034] The invention has been described in an illustrative manner, and it is to be understood that the terminology as used is intended to be in the nature of words of description rather than of limitation. Many modifications and variations of the present invention are possible in light of the above teachings. It is, therefore, to be understood that within the scope of the appended claims the invention may be practiced otherwise than as specifically described.

Claims

1. A seat assembly (10) for a vehicle comprising:

a seat frame (14),
a cover (16) covering said seat frame (14) and including at least one seam (18),
an air bag unit (11) supported by said seat frame (14) and disposed inside said cover (16),
said air bag unit (11) including an air bag,
a pair of sheets (20) sandwiching said air bag therebetween, each of said sheets (20) having a first edge (22) connected to said seam (18) of said cover (16) and a second edge (24) supported by said seat frame (14),
a fastener (26) having outboard (28) and inboard (30) portions with said outboard portion (28) being connected to one of said second edges (24) and said inboard portion (30) being

connected to the other of said second edges (24), said inboard portion (30) interconnected to said outboard portion (28) to support said second edges (24) on said seat frame (14), and said outboard (28) and inboard (30) portions each including a back panel (32) extending in a strip between opposite ends (35) and a plurality of J-shaped hooks (34) disposed in side by side relationship between said opposite ends (35),

said assembly characterized by an alignment device disposed on at least one of said outboard (28) and inboard (30) portions to ensure that said J-shaped hooks (34) of said outboard portion (28) are aligned with said J-shaped hooks (34) of said inboard portion (30) when said J-shaped hooks (34) are interleaved with one another.

2. An assembly as set forth in claim 1 wherein each of said back panels (32) have upper and lower edges with said upper edge extending beyond said J-shaped hooks (34) to provide a flat connecting section (31) along said upper edge.
3. An assembly as set forth in claim 2 wherein said alignment device is further defined as slots (36) separating adjacent J-shaped hooks (34).
4. An assembly as set forth in claim 3 wherein said alignment device is further defined as support rib (38) extending from said back panel (32) and supporting each of said J-shaped hooks (34) in spaced relationship to said back panel (32).
5. An assembly as set forth in claim 4 wherein said support ribs (38) of said outboard portion (28) are disposed in said slots (36) of said inboard portion (30) and said support ribs (38) of said inboard portion (30) are disposed in said slots (36) of said outboard portion (28) when said J-shaped hooks (34) are interleaved with one another, thereby ensuring said alignment of said inboard (30) and outboard (28) portions.
6. An assembly as set forth in claim 5 wherein a corresponding first J-shaped hook (34) on both of said outboard (28) and inboard (30) portions includes a first width and a corresponding second J-shaped hook (34) on both of said outboard (28) and inboard (30) portions includes a second width with said second width being larger than said first width such that said second J-shaped hooks (34) are prevented from interleaving with said first J-shaped hooks (34), thereby further ensuring said alignment of said inboard (30) and outboard (28) portions.
7. An assembly as set forth in claim 5 wherein said

- inboard portion (30) includes a rib (38) at each of said opposite ends (35) of said back panel (32) to further ensure proper alignment of said inboard (30) and outboard (28) portions during said interleaving of said J-shaped hooks (34). 5
8. An assembly as set forth in claim 5 wherein each of said J-shaped hooks (34) include a base (37) for engaging opposing J-shaped hooks (34) of the opposite back panel (32). 10
9. An assembly as set forth in claim 8 wherein each of said ribs (38) is centrally located on each of said J-shaped hooks (34).
10. An assembly as set forth in claim 8 further including a mechanical locking device (40) disposed on at least one of said panels (32) of said portions (28, 30) for locking said outboard (28) and inboard (30) portions together. 20
11. An assembly as set forth in claim 10 wherein said locking device (40) includes at least one resilient locking finger (42) extending outwardly from at least one of said opposite ends (35) of each of said panels (32). 25
12. An assembly as set forth in claim 10 wherein said locking device (40) includes a resilient locking finger (42) extending from each of said opposite ends (35) at said upper edges of each of said panels (32). 30
13. An assembly as set forth in claim 12 wherein at least one of said locking fingers (42) of said outboard portion (28) engages one of said bases (37) of said inboard portion (30) while at least one of said locking fingers (42) of said inboard portion (30) engages one of said bases (37) of said outboard portion (30) during said locking of said portions (28, 30). 35 40
14. An assembly as set forth in claim 10 wherein said locking device (40) includes a resilient locking finger (42) extending from said lower edge of one of said portions (28, 30) with a notch (44) formed in said other of said portions (30, 28) such that said finger (42) engages said notch (44) during said locking of said portions (28, 30). 45
15. An assembly as set forth in claim 14 wherein said finger (42) and said notch (44) are formed between said plurality of J-shaped hooks (34). 50
16. An assembly as set forth in claim 1 further including a mechanical locking device (40) disposed on at least one of said panels (32) of said portions (28, 30) for locking said outboard (28) and inboard (30) portions together. 55
17. An assembly as set forth in claim 16 wherein said locking device (40) includes at least one resilient locking finger (42) extending outwardly from at least one of said opposite ends (35) of each of said panels (32).
18. An assembly as set forth in claim 16 wherein said locking device (40) includes a resilient locking finger (42) extending from one of said portions (28, 30) with a notch (44) formed in said other of said portions (30, 28) such that said finger (42) engages said notch (44) during said locking of said portions (28, 30).
19. An assembly as set forth in claim 1 wherein said alignment device is further defined as locking finger (42) extending from one of said portions (28, 30).

FIG-1

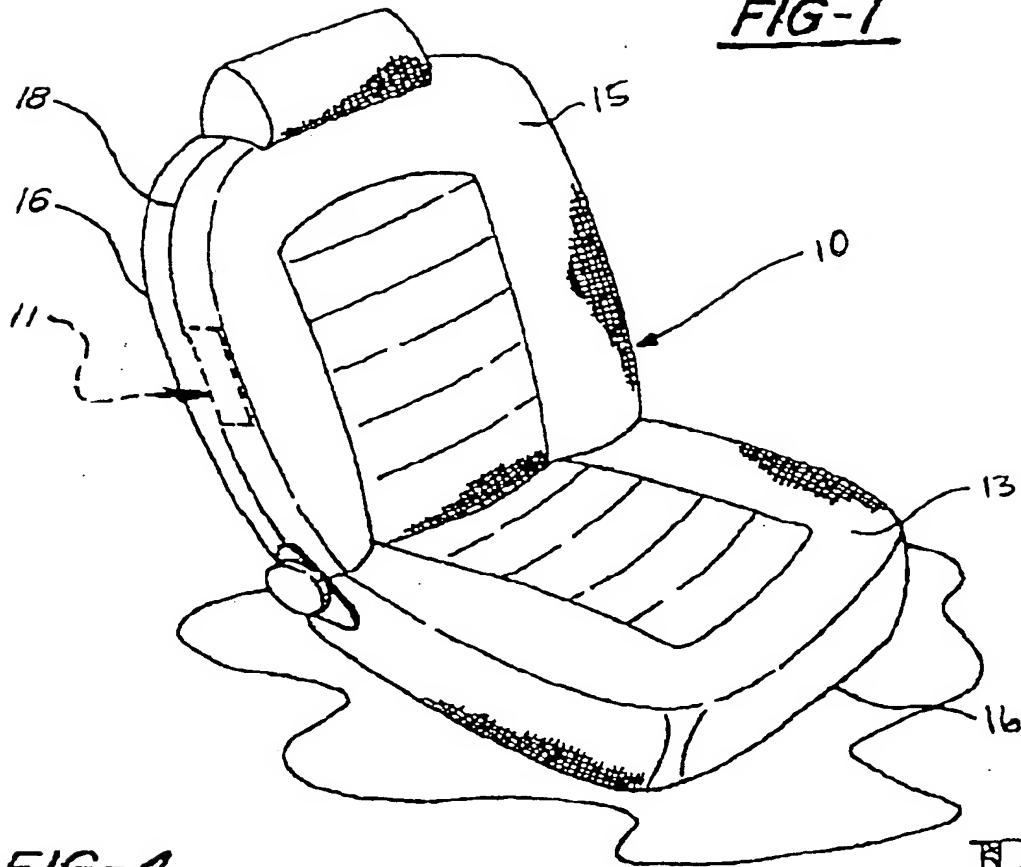


FIG-4

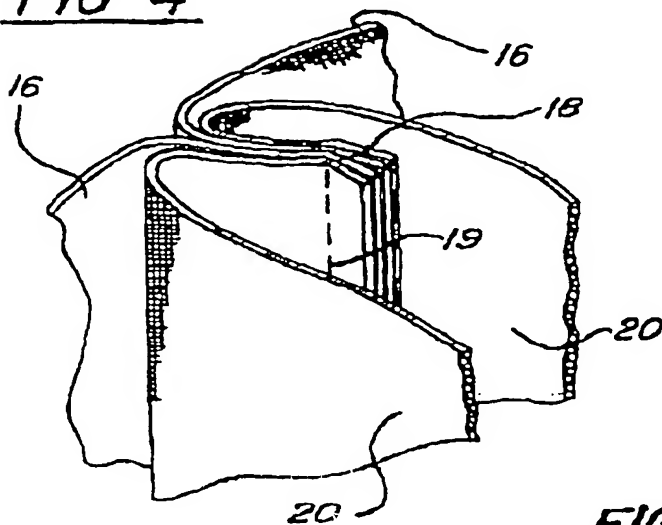
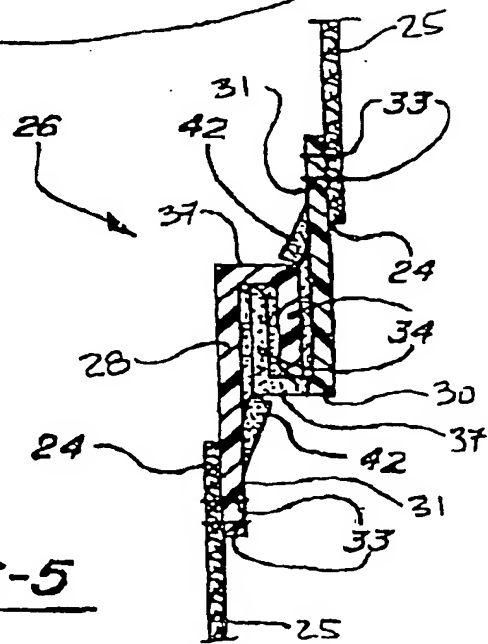


FIG-5



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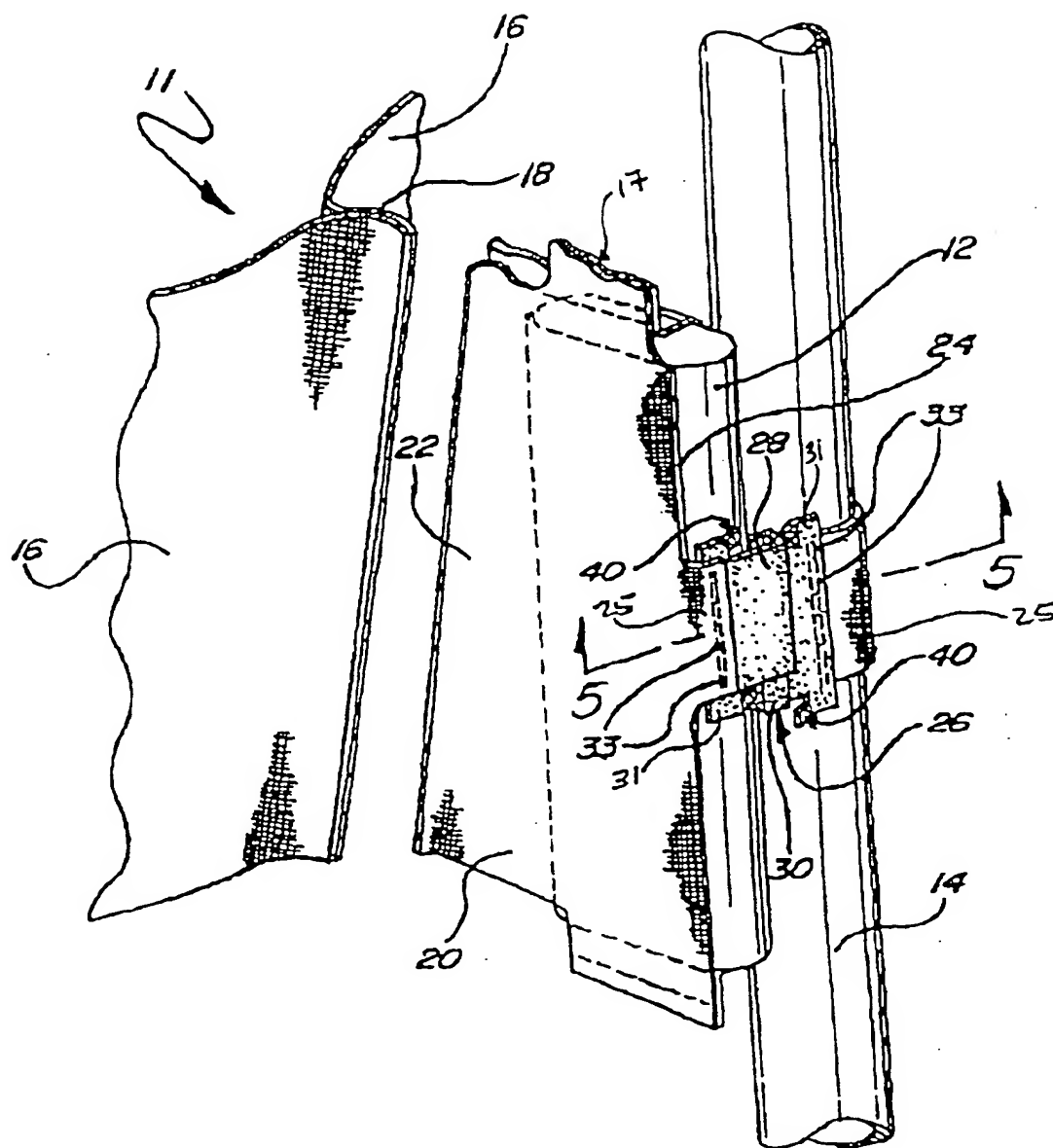


FIG-2

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FIG-3

